

I claim:

1. A lip cosmetic comprising:
  - (1) an elongated lipstick core; and
  - (2) an outer layer of lip liner around5 the periphery of the lipstick core, wherein the lipstick core comprises at least about 50% by weight of the lip cosmetic.
- 10 2. The lip cosmetic of claim 1 wherein the lip cosmetic and the lipstick core are cylindrical throughout at least the major portion of their length.
- 15 3. The lip cosmetic of claim 1 wherein the lip liner and lipstick are formulated so that in use the lip liner prevents or minimizes the tendency of the lipstick in the lip cosmetic to feather outside the border of the lips outlined by the lip liner.
- 20 4. The lip cosmetic of claims 1, 2 or 3 wherein the lipstick core and lip liner are present in amounts such that the lip cosmetic contains from about 50% to about 95% by weight of the lipstick core and from about 5% to about 50% by weight of the lip liner.
- 25 5. The lip cosmetic of claim 4 wherein the lipstick core and lip liner are present in amounts such that the lip cosmetic contains from about 85% to about 95% by weight of the lipstick core and from about 5% to about 15% by weight of the lip liner.

6. The lip cosmetic of claim 4 wherein the lipstick core and lip liner are present in amounts such that the lip cosmetic contains from about 50% to about 65% by weight of the lipstick core and from about 35%  
5 to about 50% by weight of the lip liner.

7. The lip cosmetic of claim 2 wherein the radius of the lip cosmetic is no more than about 1.4 times the radius of the lipstick core.

8. The lip cosmetic of claim 2 wherein the  
10 radius of the lip cosmetic is no more than about 1.2 times the radius of the lipstick core.

9. The lip cosmetic of claim 1 wherein the lipstick core has the same color as the outer layer of lip liner.

15 10. The lip cosmetic of claim 1 wherein the lipstick core has a different color than the outer layer of lip liner.

11. The lip cosmetic of claim 10 wherein the lip liner and lipstick are formulated so that in use  
20 the lip liner prevents or minimizes the tendency of the lipstick to feather outside the border of the lips outlined by the lip liner.

12. The lip cosmetic of claim 1 wherein the lipstick core has a lighter color than the outer layer  
25 of lip liner.

13. The lip cosmetic of claim 1 wherein the lipstick core has a darker color than the outer layer of lip liner.

14. The lip cosmetic of claim 1 wherein one or both of the lipstick core and lip liner includes one or more additional cosmetic materials, the additional cosmetic materials being selected from the group consisting of fragrances, sunscreens, dermatologic agents, and mixtures thereof.

15 15. A method for preparing a lip cosmetic comprising an elongated lipstick core and an outer layer of lip liner around the periphery of the elongated lipstick core comprising:

providing a mold having an internal volume generally corresponding to the exterior shape of the lip cosmetic;

inserting into the mold a lipstick core mandrel having a shape generally corresponding to the shape of the lipstick core, leaving a lip liner volume;

20 introducing liquified lip liner composition into the lip liner volume and solidifying the lip liner composition to form what becomes the coating of lip liner;

removing the lipstick core mandrel from the mold leaving a lipstick core volume; and

25 introducing liquified lipstick composition into the lipstick core volume and solidifying the lipstick composition.

16. The method according to claim 15 wherein the mold is designed to provide a beveled shape to the applicator end of the lip cosmetic.

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17. A method for preparing a lip cosmetic  
5 comprising an elongated lipstick core and an outer layer of lip liner around the periphery of the lipstick core comprising:

providing a first mold having an  
internal volume generally corresponding to the lipstick  
10 core;

introducing liquified lipstick  
composition into the volume generally corresponding to  
the lipstick core and solidifying the lipstick  
composition to form the lipstick core;

15 providing a second mold having an  
internal volume generally corresponding to the lip  
cosmetic;

positioning the lipstick core into the  
internal volume generally corresponding to the lip  
20 cosmetic, leaving a lip liner volume; and

introducing liquified lip liner  
composition into the lip liner volume and solidifying  
the lip liner composition to form the coating of lip  
liner around the lipstick core.

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18. The method according to claim 15 or  
claim 17 wherein the lipstick core and lip liner are  
present in amounts such that the lip cosmetic contains  
from about 50% to about 95% by weight of the lipstick

core and from about 5% to about 50% by weight of the lip liner.

19. The method according to claim 15 or claim 17 wherein the lipstick core and lip liner are  
5 present in amounts such that the lip cosmetic contains from about 85% to about 95% by weight of the lipstick core and from about 5% to about 15% by weight of the lip liner.

20. The method according to claim 15 or  
10 claim 17 wherein the lipstick core and lip liner are present in amounts such that the lip cosmetic contains from about 50% to about 65% by weight of the lipstick core and from about 35% to about 50% by weight of the lip liner.

21. The method according to claim 17 wherein  
15 the first mold and the second mold are designed to provide a beveled shape to the applicator end of the lip cosmetic.

22. A method for applying a cosmetic to the  
20 lips comprising the step of applying to the lips the lip cosmetic of claim 1.

23. The method of claim 22 wherein the lip  
cosmetic is applied to the lips in such a way that the lip liner composition outlines the lips thereby  
25 preventing or minimizing the tendency of the lipstick

composition that was applied to the lips to feather  
outside the boundaries of the lips.

24. The method of claim 22 wherein the lip  
cosmetic is applied to the lips in such a way that the  
5 lip liner composition highlights the outline of the  
lips.

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